

# **Typical Specification - Paint Grade**

#### Description

Elite Doors High Performance Internal Door & Frame - Timber Construction, Paint Grade - FD60 Fire Rated



#### **Product Summary**

Timber door & frame - paint grade, FD60 fire rated

| Certification                    |                                   | BIM Assist™         |        |
|----------------------------------|-----------------------------------|---------------------|--------|
| European Norm                    | No Harmonised European Norm       |                     |        |
| Product Classification           | n/a (No Harmonised European Norm) |                     |        |
| EC Certificate of Conformity No. | Exempt from CE                    | BC(A)R Assist™*     |        |
| Certifire No.                    | n/a                               |                     |        |
| Declaration of Performance       | n/a (No Harmonised European Norm) | Last Reviewed 16/06 | 5/2020 |
| Other Test Evidence              | n/a                               | * ROI Only          |        |
|                                  |                                   |                     |        |

For the purpose of continual product development, KCC reserves the right to change specifications without notice.

Please accept all dimensions as approximate. E&OE. © KCC Group 2023.

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#### **Features**

- High performance internal door & frame timber construction
- Finish: Factory primed for site painting by others
- Fire Rating: FD60 fire rated
- Mechanical strength: Successfully tested to BS EN 1191 (with classification according to BS EN 12400)
- Mechanical Durability: Successfully tested to BS EN 947, BS EN 948, BS EN 949 and BS EN 950 (classified to BS EN 1192) Severe duty Class 4
- Sustainability: Certified FSC70% chain of custody



### **Typical Specification - Paint Grade**



#### **Typical Technical Characteristics**

#### Door

- Core: 54mm ED Severe Duty Rated Cores
- Facings: 9mm solid American Black Walnut concealed lipping all round, flush veneered with crown cut vertical grain American Black Walnut and prefinished with 30% sheen MEDICOTE clear lacquer
- Door leaf size: to suit various structural openings as shown on schedule (single leaf / leaf & half / equal pair)

#### Vision Panels (If required)

- Bead system: standard bolection American Black Walnut bead, pinned, prefinished 30% sheen MEDICOTE clear lacquer
- Size and position of aperture(s): As per door type drawings and schedule.
- Glass type options: to suit rating required as schedule supplied either:
  - 60 Minutes Integrity / 0 Minutes Insulation 12mm Pyrobel Clear
  - 60 Minutes Integrity / 30 Minutes Insulation 16mm Pyrobel Clear
  - 60 Minutes Integrity / 60 Minutes Insulation 25mm Pyrobel Clear

#### Frames and architraves

- Frame: 100mm or 144mm x 44mm Mono rebated with 1.5mm radius edges.
   Brown Maple or Sapele primed for decoration on site by others.
- Liners: wall over 144mm thick require 18mm Moisture Resistant MDF liners (9mm tongue)
- Architrave: 75mm x 25mm Moisture Resistant MDF primed for decoration on site by others
- Class (to BS EN 942): J30

#### General

- Moisture content on delivery: 10 to 12%
- · Hinges: Fitted by Elite Doors Ltd
- Locks: Factory morticed to suit samples supplied by main contractor. Must have radiused corners for CNC application
- Fire seals, 15mm x 4mm Fire & Smoke and 15mm x 4mm Fire Only to perimeter of frame (and meeting stile of double door sets)



#### **Options**

 Steel Frames: Ideal for use in high traffic buildings, such as in the healthcare, educational, pharmaceutical and other sectors that require a strong doorset. Combining the strength of steel frames designed to wrap around the wall with high quality timber doors, provides an excellent combination of strength and aesthetics



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#### **Specification Text**

**Typical Specification** 

Timber Door & Frame Specification L20
SINGLE / DOUBLE FD60 RATED TIMBER DOOR & FRAME
MANUFACTURER: Elite Doors Ltd

- · Product reference: KDO-GTDINT/FD60/PG
- $\cdot$  Type: High performance internal door & frame timber construction
- · Finish: Factory primed for site painting by others
- · Fire Rating: FD60 fire rated
- · Mechanical strength: Successfully tested to BS EN 1191 (with classification according to BS EN 12400)
- $\cdot$  Mechanical Durability: Successfully tested to BS EN 947, BS EN 948, BS EN 949 and BS EN 950 (classified to BS EN 1192) Severe duty Class 4
- · Sustainability: Certified FSC70% chain of custody
- · Door
- Core: 54mm ED severe duty rated cores
- Facings: 9mm solid American Black Walnut concealed lipping all round, flush veneered with crown cut vertical grain American Black Walnut and prefinished with 30% sheen MEDICOTE clear lacquer
- Door leaf size: to suit various structural openings as shown on schedule (single leaf / leaf & half / equal pair)
- $\cdot \ \text{Vision Panels}$
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